



Tool & Plastics Inc.

Injection Molding Press Specifications

		Year	Tonnage	Max Daylight (in)	Mold Height, min (in)	Mold Height, max (in)	Clamp Stroke (in)	Ejector Stroke (in)	Tiebar Spacing, HxV (in)	Barrel Capacity (oz of PS)
1	Babyplast 6/6 (Micro Molding)	2001	6	5.51	1.20	4.00	4.33	1.77	3 x 3	0.13
2	Cincinnati Vista	1998	33	21.65	4.70	11.80	9.84	3.15	10 x 10	1.30
3	Engle TL	1998	40	18.90	5.91	13.50	12.99	3.937	N/A	0.83
4	Milacron Roboshot S2000i-B with Fanuc Robot	2006	110	35.43	5.90	21.70	13.78	3.94	18 x 16	4.80
5	Milacron Roboshot Alpha-S110	2015	110	34.25	8.66	20.47	13.78	3.94	18 x 16	1.68
6	Sumitomo SE130EV	2015	140	33.46	7.10	17.80	15.75	3.937	20 x 20	5.50
7	Sumitomo Electric SE130DUZ	2012	140	32.48	7.10	17.80	14.76	3.94	20 x 18	4.40
8	Milacron Roboshot S2000i-B	2010	165	40.55	7.90	25.50	17.32	5.91	22 x 21	8.90
9	Milacron Roboshot S2000i-B	2007	165	40.55	7.90	19.30	17.32	5.91	22 x 20	8.90
10	Sumitomo SE180EV	2015	200	39.37	7.90	23.70	17.71	4.72	22 x 22	8.60
11	Sumitomo SE180EV	2014	200	37.40	7.90	19.70	17.71	4.72	22 x 22	8.60
12	Cincinnati Magna	1999	300	42.00	12.20	23.40	12.99	3.937	27 x 27	21.00
13	Sumitomo SE385EV-A-HD	2017	433	62.01	13.78	31.50	30.51	8.66	36 x 36	30.60

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