



Tool & Plastics Inc.

### Injection Molding Press Specifications

		Year	Tonnage	Max Daylight (in)	Mold Height, min (in)	Mold Height, max (in)	Clamp Stroke (in)	Ejector Stroke (in)	Tiebar Spacing, HxV (in)	Barrel Capacity (oz of PS)
1	Babyplast 6/6 (Micro Molding)	2001	6	5.51	1.20	4.00	4.33	1.77	3 x 3	0.13
2	Milacron Roboshot Alpha-S55i	2019	55	27.95	8.27	18.10	9.84	2.76	14 x 12	1.68
3	Sumitomo SE50EV-A	2018	56	23.62	6.30	15.74	9.84	2.76	14 x 14	0.70 1.70
4	Milacron Roboshot S2000i-B with Fanuc Robot	2006	110	35.43	5.90	21.70	13.78	3.94	18 x 16	4.80
5	Milacron Roboshot Alpha-S110	2015	110	34.25	8.66	20.47	13.78	3.94	18 x 16	1.68
6	Sumitomo SE130EV	2015	140	33.46	7.10	17.80	15.75	3.937	20 x 20	5.50
7	Sumitomo Electric SE130DUZ	2012	140	32.48	7.10	17.80	14.76	3.94	20 x 18	4.40
8	Milacron Roboshot S2000i-B	2010	165	40.55	7.90	25.50	17.32	5.91	22 x 21	8.90
9	Milacron Roboshot S2000i-B	2007	165	40.55	7.90	19.30	17.32	5.91	22 x 20	8.90
10	Milacron Roboshot S2000iA	2020	165	43.90	10.83	26.60	17.32	5.91	22 x 20	8.90
11	Sumitomo SE180EV	2015	200	39.37	7.90	23.70	17.71	4.72	22 x 22	8.60
12	Sumitomo SE180EV	2014	200	37.40	7.90	19.70	17.71	4.72	22 x 22	8.60
13	Sumitomo SE220EV-A-HD	2020	247	54.13	7.87	31.50	22.64	8.66	26 x 26	11.40
14	Sumitomo SE220EV-A-HD	2020	247	54.13	7.87	31.50	22.64	8.66	26 x 26	17.30
15	Sumitomo SE220EV-A-HD	2021	247	54.13	7.87	31.50	22.64	8.66	26 x 26	11.40
16	Milacron Roboshot Alpha-S330i	2019	330	53.15	11.80	29.50	23.62	7.87	32 X 28	21.30
17	Sumitomo SE385EV-A-HD	2017	433	62.01	13.78	31.50	30.51	8.66	32 x 32	30.60

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